

CLAIMS

1. A sealed battery in which an opening (2a) of a battery case (2) is sealed, with any one of a sealing member via an insulating gasket (7), and a sealing unit (8) in which a sealing member is crimped inside a filter (9) via an inner gasket (10), the sealed battery including a sheet-like gasket (16) placed upon the sealing member so that the battery case is tightly sealed with any one of a combination of the insulating gasket (7) and the sheet-like gasket (16), and a combination of the insulating gasket (7), the sheet-like gasket (16), and the inner gasket (10), by crimping the opening (2a) of the battery case (2) inwards.

2. The sealed battery according to claim 1, wherein the sheet-like gasket (16) is made of a material having a higher coefficient of rebound resilience than the insulating gasket (7) and the inner gasket (10).

3. A sealed battery in which an opening (2a) of a battery case (2) is sealed, with any one of a sealing member via an insulating gasket (7), and a sealing unit (8) in which a sealing member is crimped inside a filter (9) via an inner gasket (10), wherein a thickness of an upper face of the insulating gasket (7) or the inner gasket (10) is made larger so that the battery case is tightly sealed with any one of a combination of the insulating gasket (7) and the sheet-like gasket (16), and a

combination of the insulating gasket (7), the sheet-like gasket (16), and the inner gasket (10), by crimping the opening (2a) of the battery case (2) inwards.

4. The sealed battery according to claim 1 or 3 wherein,
5 an annular sealing protrusion (7d, 10d) is provided at a compressed point during the crimping process of the insulating gasket (7) and/or the inner gasket (10); and a sheet-like gasket (16) having a higher coefficient of rebound resilience than the gaskets (7, 10) is placed upon the sealing protrusion (7d, 10d).